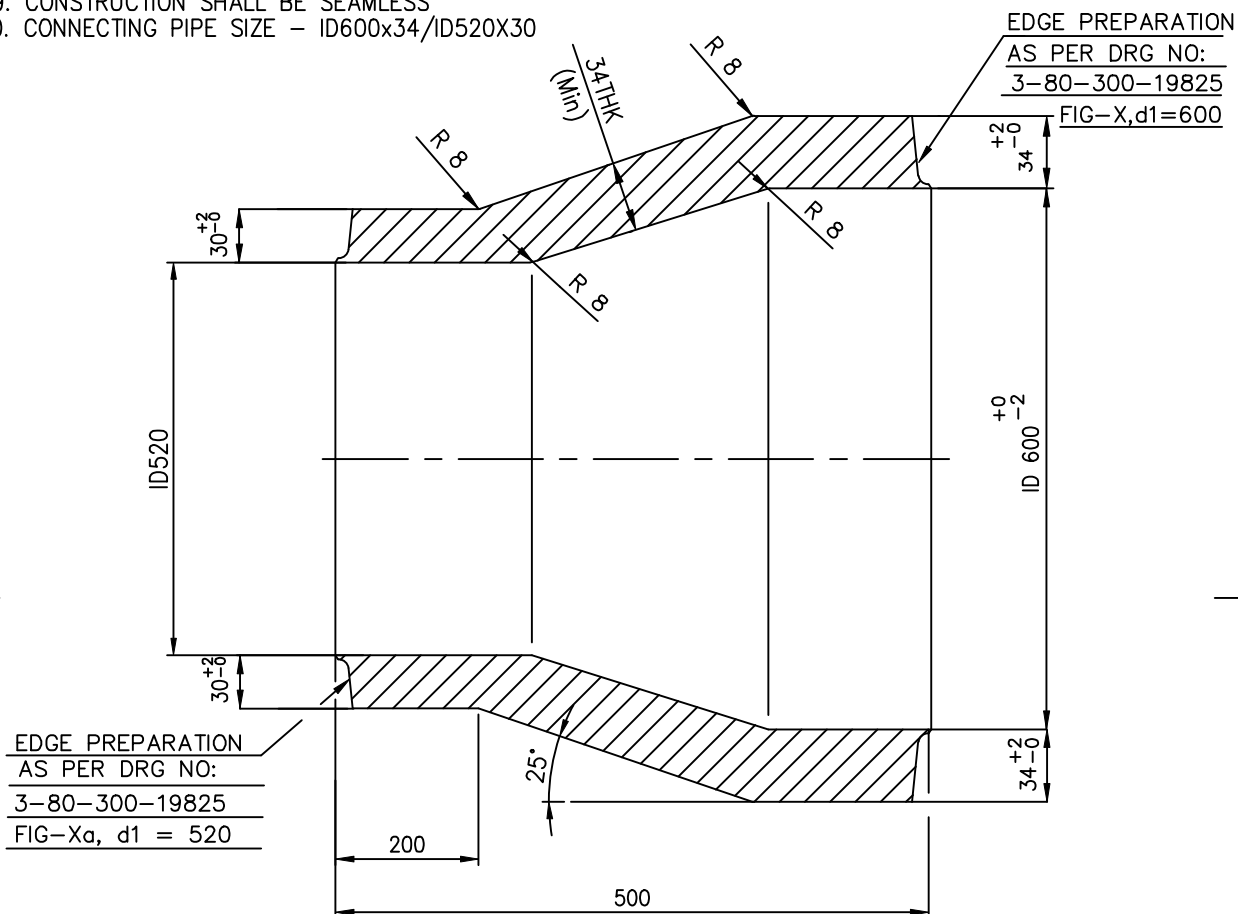


CAUTION: The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

NOTES :-

ALL DIMENSIONS ARE IN MILLIMETRES

01. DESIGN PRESSURE : 67.3 Kg/Cm² (g)
02. DESIGN TEMPERATURE : 601° C
03. FOLLOW APPLICABLE TDG (LATEST REVISION) FOR THE PROJECT
04. THE FINISHED MATERIAL CODE IS 92 117 326 0000
05. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER ASME B16.9 AND SA234
06. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
07. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS & TOLARANCES ARE AS PER THIS DRAWING.
08. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRG WITH DIMENSIONS & ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
09. CONSTRUCTION SHALL BE SEAMLESS
10. CONNECTING PIPE SIZE - ID600x34/ID520X30



	BW CONCENTRIC REDUCER ID600X34/ID520X30		92 117 326 0000	A		262	760
			SA234P91				
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT.WT.(Kg)	
			MATL. SPECN.	C	DI	QTY.	

		BHARAT HEAVY ELECTRICALS LIMITED		NAME	SIGN	DATE	NO.OF	
		PIPING CENTRE		DRN	N.SUDARSSAN	Sd.....	22.02.2019	VAR
		CHENNAI 600 017		CHD	V.PAVAN KUMAR	Sd.....	23.02.2019	
				APPD	SESHAGIRI R	Sd.....	24.02.2019	
DEPT	GRADE OF		SCALE	BHEL PO REF.NO:		ITEM NO.	NO. OF	
CODE	UNTOL.DIM		N.T.S				ITEMS	
			WEIGHT (KG).					
			262.760					
TITLE				CARD	DRAWING NO.		REV	
BW CONCENTRIC REDUCER				CODE	4-80-312-83115		00	
ID600X34/ID520X30 (SA234P91)				U 01				

Size A4